INTERNATIONAL METAL ENGINEERING

FIELD MOUNTED PROCESS INDICATOR   8080MN

- 4 TO 20 mA INPUT

- 4 DIGIT LED DISPLAY IN ENGINEERING UNITS

- CHOICE OF COPPER-FREE ALUMINUM OR SS316 ENCLOSURE

- AUX POWER SUPPLY FOR TRANSDUCER (24V DC)

- EXPLOSION PROOF CERTIFIED

- 3 YEAR WARRANTY

Introduction

IME Model 8080MN Digital Process Indicator allows the process variable from any transmitter to be monitored in the field. Since the unit can also provide 24V DC to the transmitter, the unit can be used to power any 2-wire transmitter in the field.

Description

IME Model 8080MN Indicators are designed for use in process industries where vibration, inclement weather and corrosive atmospheres prevail. The electronics are enclosed in a copper-free epoxy coated Aluminum housing and for more aggressive environments, a SS316 housing is optionally available. The housings meet the requirements of NEMA 4X & IP68, and are also certified Explosion Proof by FM/CSA/ATEX/IECEx.

LED Meter

The Model 8080MN has 4 digit display and can be configured to read from - 999 to 9999 with a 4~20 mA input signal. The decimal point location, engineering units, alarm settings, etc can be adjusted using membrane key on the front panel.

Mounting

The Model 8080MN can be wall mounted or mounted on a 2" pipe. For mounting the unit on a wall or 2" pipe, a wide choice of stainless steel mounting brackets are also available.

Functional Specifications

Indication Accuracy
0.1% of calibrated range ±1 digit

Calibration
Via membrane switches on the front panel

Display Height
10mm (0.4") high

Stability Over Time
0.1% of calibrated range ±1 digit over 6 months

Over Range Indication
Indication of "HIGH" on Display

Response Time
Typically 200 ms

Operating Temperature
-40℃ to +60℃

Weight
0.9Kg (2 lbs) for Aluminum Unit and 1.4Kg (3 lbs) for SS316 Unit

Material of Construction of Enclosure
Epoxy coated Copper-Free Aluminum or SS316 as specified

O Rings
Buna N (Nitrile)

Optional Accessories
Mounting Brackets (Model 175PM, 175RC, 175NR, 175MM)

Certification System

FM APPROVED	**CLASS I, DIV I GROUPS B, C AND D** **CLASS II/III, DIV I GROUPS E, F AND G** **NEMA 4X, T6**
CSA ®	**CLASS I, DIV I GROUPS B, C AND D** **CLASS II/III, DIV I GROUPS E, F AND G** **NEMA 4X, T6**
Ex	**II 2G D** **Ex d IIC T6 Gb** **Ex tb IIIC T85℃ Db IP68** **Ta = -40℃ to +60℃** CE
IECEx	**Ex d IIC T6 Gb** **Ex tb IIIC T85℃ Db IP68** **Ta = -40℃ to +60℃**

ORDERING INFORMATION FOR 8080MN

Model	Description						
8080MN	Field Mounted Process Indicator						
	Code	**Options, Housing**					
	A	Die cast Aluminum, Epoxy Coated					
	T	SS316, Electro Polished					
		Code	**Instrument Connection (T1)**	**Conduit Size (T2)**			
		01	M16 x 2P (See note 1)	¾" NPT			
		02	M16 x 2P (See note 1)	½" NPT			
		03	M16 x 2P (See note 1)	M20 x 1.5P			
		04	½" NPT	¾" NPT			
		05	½" NPT	½" NPT			
		06	½" NPT	M20 x 1.5P			
		07	¾" NPT	¾" NPT			
		08	¾" NPT	½" NPT			
		09	¾" NPT	M20 x 1.5P			
		10	½" BSP	¾" NPT			
		11	½" BSP	½" NPT			
		12	½" BSP	M20 x 1.5P			
		13	¾" NPT	None			
		14	M20 x 1.5P	None			
		16	½" BSP	None			
		17	½" NPT	None			
			Code	**Certification**			
			NN	None			
			E1	FM / CSA / ATEX / IECEx Explosion Proof Certified, NEMA 4X, IP68, T6			
				Code	**Accessories**		
				RC	Model 175RC Mounting Bracket (See note 1)		
				PM	Model 175PM Mounting Bracket (See note 1)		
				NR	Model 175NR Mounting Bracket		
				MM	Model 175MM Mounting Bracket		
					Code	**2 Inch "U" Bolt with Nuts and Washers**	
					00	None	
					01	Model 17508, 1 Set (For Model 175RC)	
					02	Model 17508, 2 Sets (For Model 175PM & 175NR)	

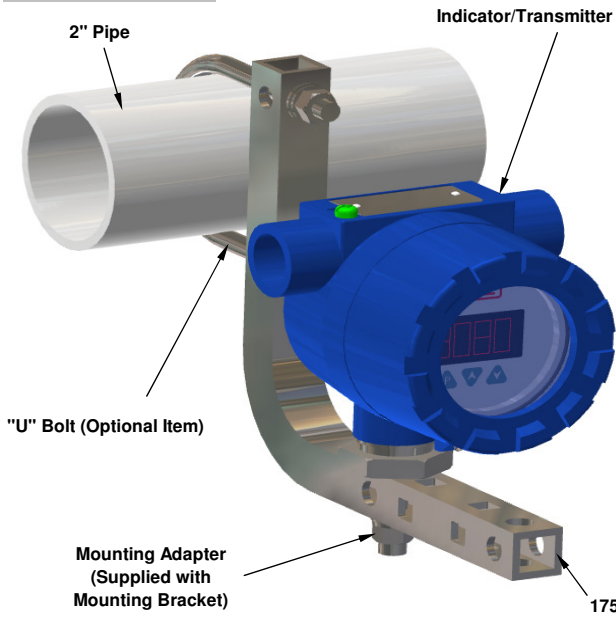| **8080MN**	**A**	**04**	**E1**	**MM**	**00**	←	**Typical Model Number**

Note:

1 Ports with M16 x 2P thread are not through holes, they are for use with Model 175RC and 175PM Mounting Brackets only.
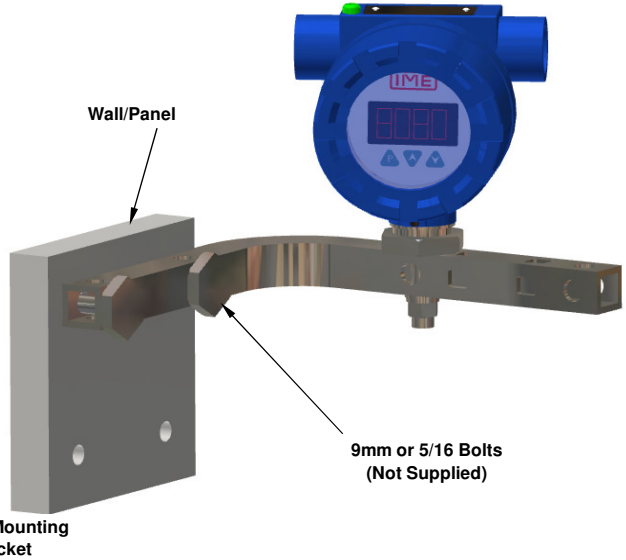
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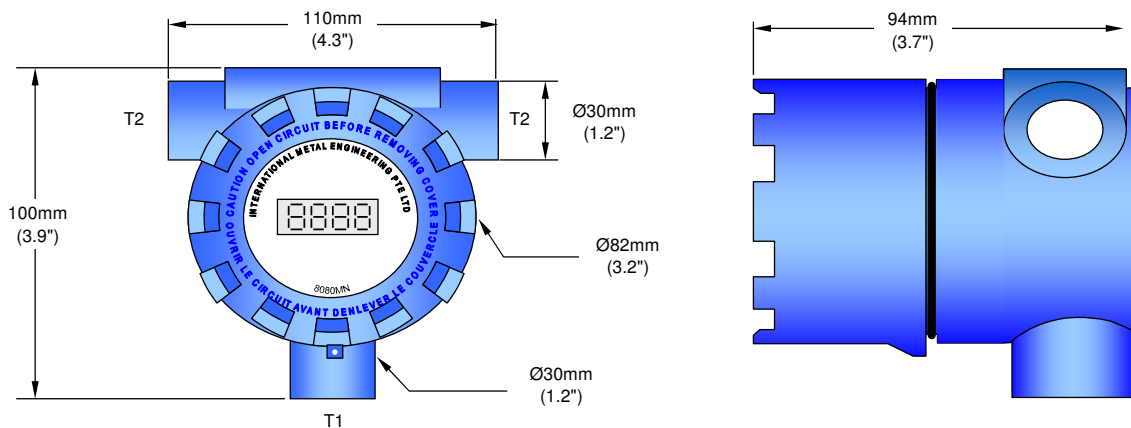
MOUNTING BRACKETS FOR INDICATORS AND TRANSMITTERS

Mounting Methods For Model 175RC

Pipe Mounting

2" Pipe

Indicator/Transmitter

"U" Bolt (Optional Item)

Mounting Adapter
(Supplied with
Mounting Bracket)

175RC Mounting
Bracket

Wall / Panel Mounting

Wall/Panel

9mm or 5/16 Bolts
(Not Supplied)

Mounting Methods For Model 175PM

Pipe Mounting
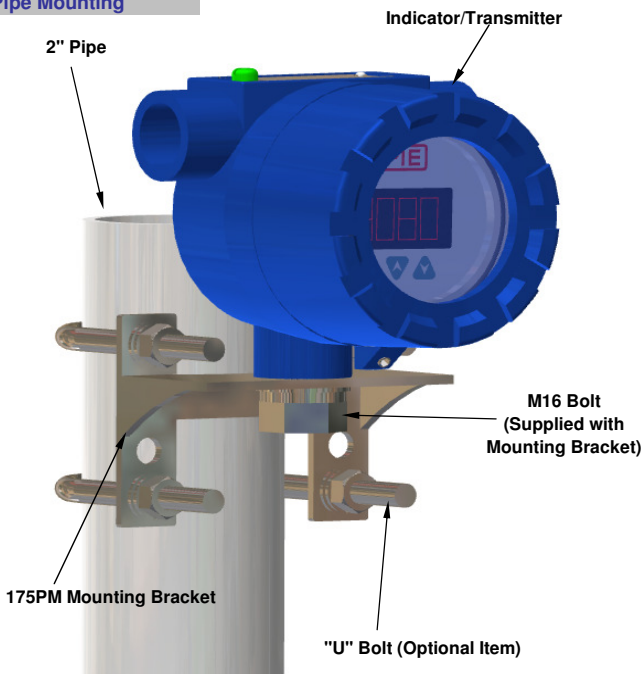
2" Pipe

Indicator/Transmitter

M16 Bolt
(Supplied with
Mounting Bracket)

175PM Mounting Bracket

"U" Bolt (Optional Item)

Wall / Panel Mounting

Wall/Panel

9mm or 5/16 Bolts
(Not Supplied)

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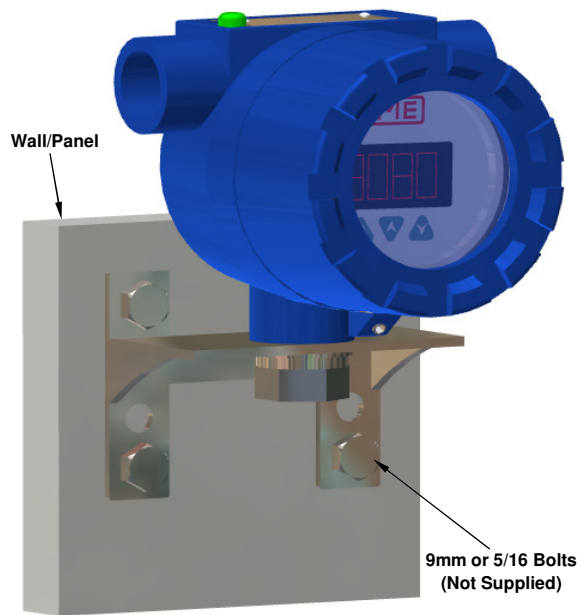
MOUNTING BRACKETS FOR INDICATORS AND TRANSMITTERS

Mounting Methods For Model 175NR

Pipe Mounting

"U" Bolts (Optional)

2" Pipe

175NR Mounting Bracket

Indicator/Transmitter

Vertical Pipe

Horizontal Pipe
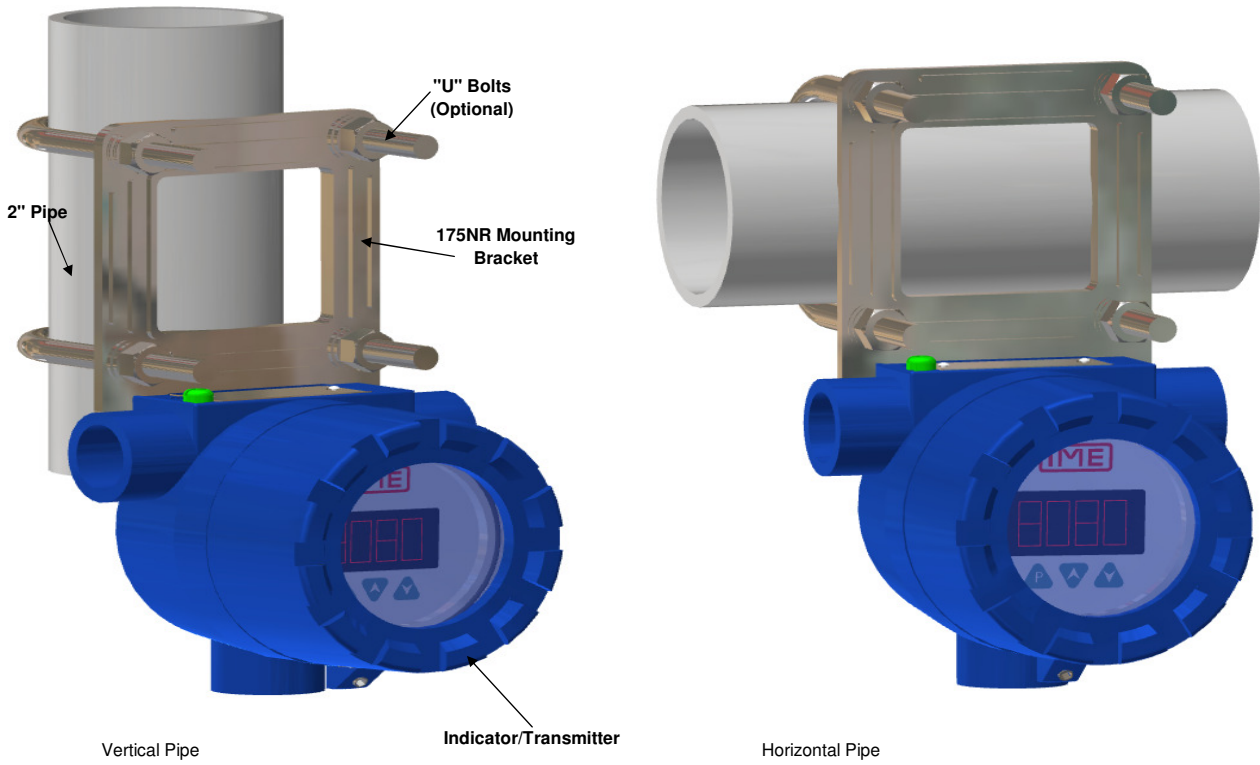
Mounting Methods For Model 175MM

Wall/Panel Mounting

Wall

9mm or 5/16 Bolts (Not Supplied)

175MM Mounting Bracket

Indicator/Transmitter

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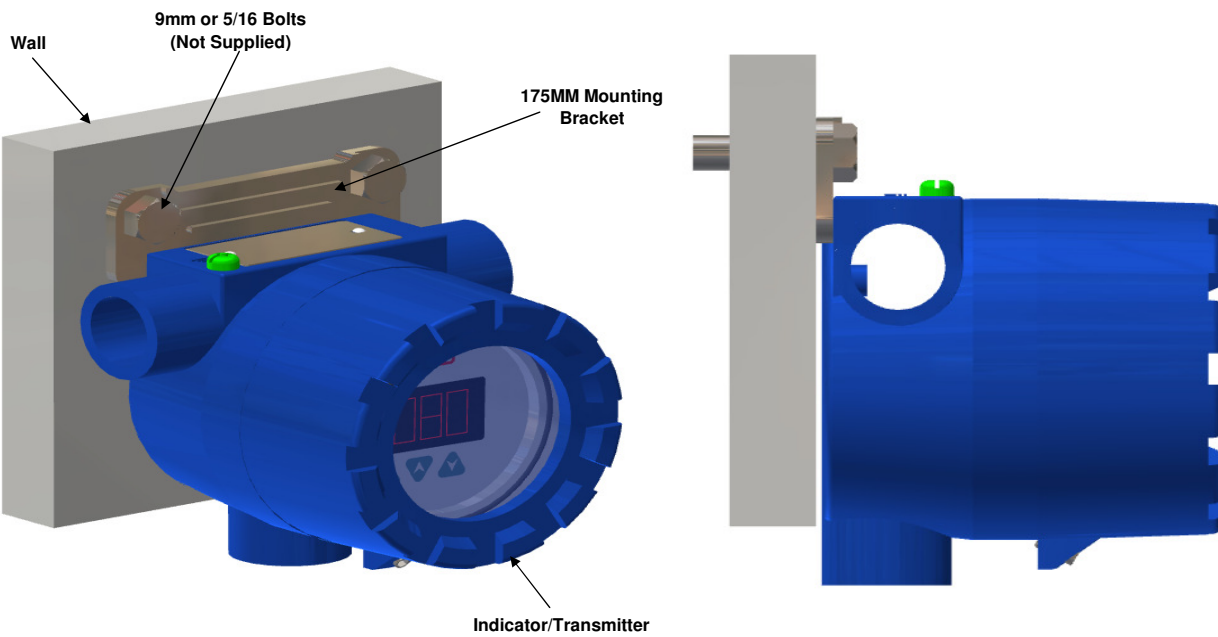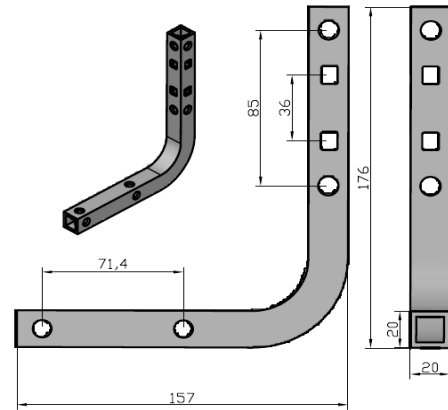
Mounting Bracket   175RC

Introduction

This simple hollow square mounting bracket constructed out of SS316 Stainless Steel, can be used to mount a variety of field devices, either on a wall or panel or a 2" Pipe.

When mounting on a 2" pipe, a "U" Bolt is required, which can be supplied optionally.
IME Model 17508 consists of a complete assembly of a 2" U bolt along with the nuts and washers required.

Mounting Bracket   175PM

Introduction

This simple "L" Shape mounting bracket constructed out of SS316 Stainless Steel, can be used to mount a variety of field devices, either on a wall or panel or on a 2" pipe.

When mounting on a 2" pipe, a "U" Bolt is required, which can be supplied optionally.
IME Model 17508 consists of a complete assembly of a 2" U bolt along with the nuts and washers required.
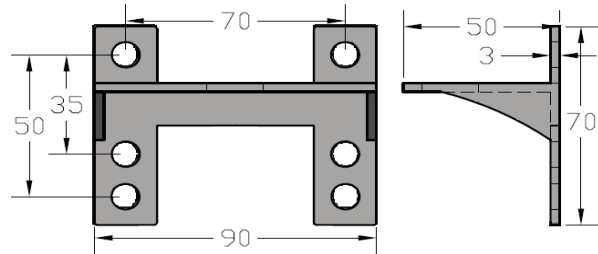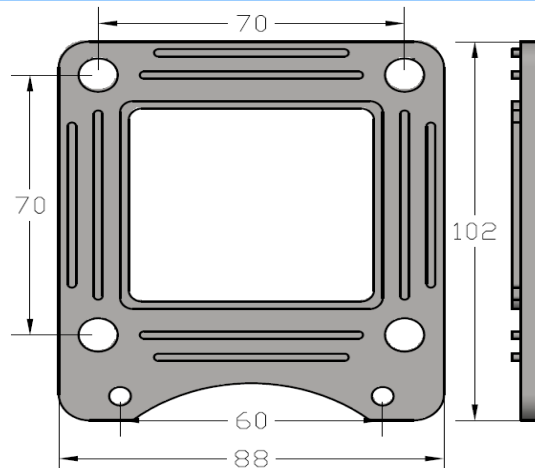
Mounting Bracket   175NR

Introduction

IME MODEL 175NR is Stainless Steel Mounting Brackets made exclusively for IME MODEL 8080 Instrument Enclosure to mount on a 2 " Pipe.

This Bracket is available for customers who require all 3 ports on the enclosure for other purposes.

The 175NR is symetrical, so it can be rotated 90° to suit the viewing position of the Indicator/Transmitter.

Mounting Bracket   175MM

Introduction

IME MODEL 175MM is Stainless Steel Mounting Brackets made exclusively for IME MODEL 8080 Instrument Enclosure to mount on wall.

This low cost Bracket is available for customers who require all 3 ports on the enclosure for other purposes.